304 Stainless Steel Plate Bolt Outside Circle Diameter Inside Diameter Thickness

## Notes:

Slip-On Flange 150# Drilling

- 1. All surfaces to be machined (ID, DD, and both flange faces) and coated with a rust prohibitive.
- 2. Unless otherwise specified, the manufacturer may supply either spiral or concentric grooves for serrations on both flange faces. The spiral machining operation is commonly accomplished with the cutting tool having 0.06 in (1.6 mm) or larger tip radius. Finish on flange faces is to conform to MSS SP-6 Standard.

					BOLT HOLES		WEIGHT
SIZE	THICK.	I.D.	O.D.	B.C.	NO.	DIA.	LBS.
1	1/2	1.36	4-1/4	3-1/8	4	5/8	1.7
1-1/4	1/2	1.70	4-5/8	3-1/2	4	5/8	2.0
1-1/2	1/2	1.95	5	3-7/8	4	5/8	2.3
2	1/2	2.44	6	4-3/4	4	3/4	3.2
2-1/2	1/2	2.94	7	5-1/2	4	3/4	4.4
3	1/2	3.57	7-1/2	6	4	3/4	4.9
4	1/2	4.57	9	7-1/2	8	3/4	6.6
5	1/2	5.66	10	8-1/2	8	7/8	7.3
6	1/2	6.72	11	9-1/2	8	7/8	8.2
8	3/4	8.72	13-1/2	11-3/4	8	7/8	17.5
10	3/4	10.88	16	14-1/4	12	1	21.9
12	3/4	12.88	19	17	12	1	32.1

## ALL DIMENSIONS ARE IN INCHES

CUSTOMERPROJECT	Me for pipe	etraf	ex.	2323 W. HUBBAF CHICAGO, IL 606 TEL:312-738-38 FAX:312-738-04 WWW.METRAFLEX.	12 300 115			
· · · · · · · · · · · · · · · · · · ·		DESCRIPTION: 304 Stainless Steel Plate Slip-On Flange 150# Drilling						
	APPROVE		DATE:					
INQ. OR P.O. NO	BREAK SHARP CORNERS AND REMOVE BURRS							
INQ. ON F.O. NO.	SCALE:	TOLERANCE UNLESS SPECIFIED	DRAWING	NUMBER:	REV.			
	NONE	5. E5.7 1EB	150	-FLG-SS	01			